

# Technical Bulletin

Model  
All 911  
C2/C4/T

Group  
5

**Subject:** Ventilation Grill Mounting

**Part Identifier**  
5004

**Number**  
9301

**ATTENTION: Service Manager/Service Technician**

**Models Affected:** All 911 C2/C4/Turbo

**Concern:** If the mounting points for the ventilation grill in the lower part of the front bumper have been broken, the ventilation grill may be reattached without replacing the front bumper cover.

**Repair Information:** 1. Remove the lower protective panel or panels to gain access to the rear of the ventilation grill (see Figure 1).

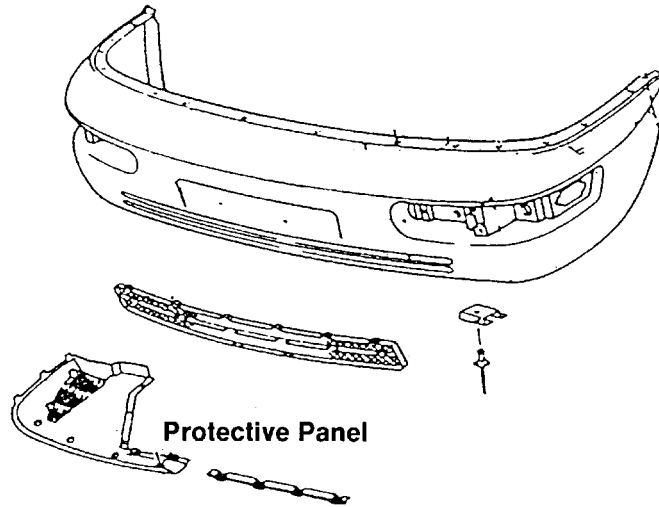


Figure 1

2. The new retaining bracket should be installed approximately 30mm to the left or right of the broken mounting point.
3. Drill a 3.2mm hole in the bumper cover at the location shown in Figure 2. Fit the retaining bracket over the ventilation grill and install a 3.2x7.9mm pop rivet through the bumper cover and retaining bracket.

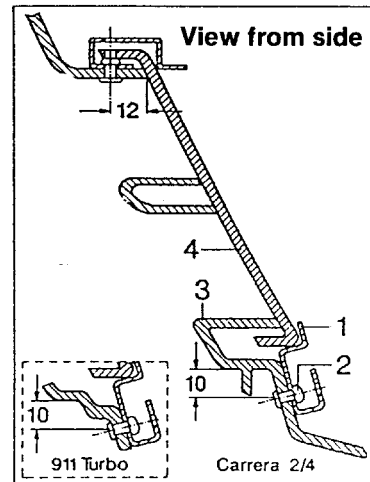


Figure 2

1-Retaining bracket  
2-Pop rivet  
3-Bumper cover  
4-Ventilation grill



# Technical Bulletin

Model  
All 911  
C2/C4/T

Group  
5

**Subject:** Ventilation Grill Mounting

**Part Identifier**  
5004

**Number**  
9301

**Repair Information (cont.):**

4. Reinstall lower protective panels.

**Note:** A. It is not necessary to remove the front wheels.

B. Pop rivets can be painted to match the bumper color.

**Parts Information:**

Retaining bracket	Part Number: 964 505 905 00
Pop rivet 3.2x7.9	Part Number: 999 190 104 30

**Time Allowance:**

R&R protective panels	30 TU
Install 2 retaining brackets	10 TU
Install 4 retaining brackets	20 TU

**Warranty Information:**

This is not a warranty matter since damage to grill was made by impact.

P  
O  
R  
S  
C  
H  
E  
  
C  
A  
R  
S  
  
N  
O  
R  
T  
H  
  
A  
M  
E  
R  
I  
C  
A  
  
I  
N  
C  
.

